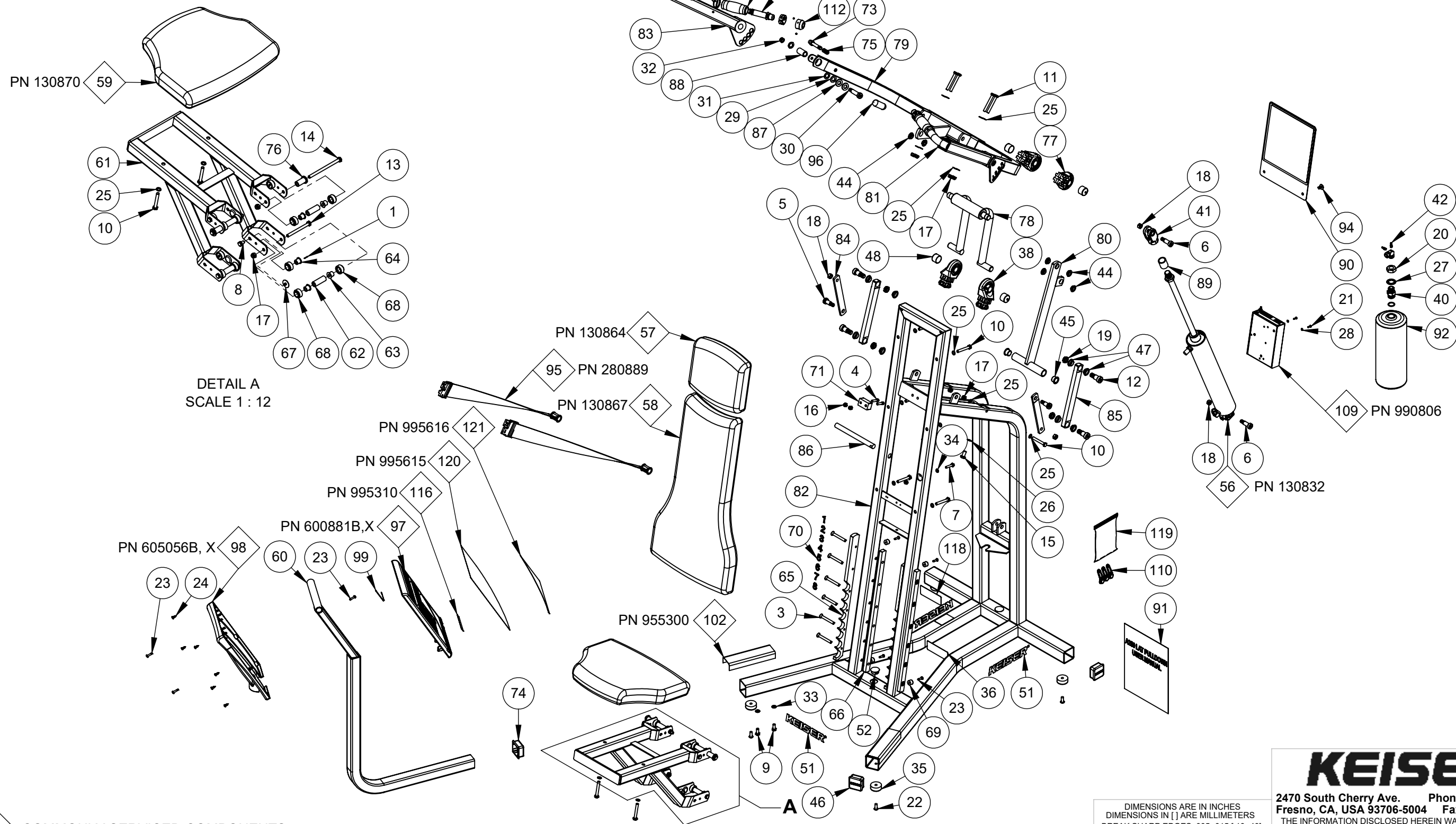


2121XP-SA



# COMMONLY SERVICED COMPONENTS

NOTE:

2121XP-SA COVERS THE FOLLOWING MODELS: 2121BP, 2121PP AND 2121SP

DIMENSIONS ARE IN INCHES  
 DIMENSIONS IN [ ] ARE MILLIMETERS  
 BREAK SHARP EDGES .005-.015 [.10-.40]  
 MACHINED SURFACE FINISH IS  
 63 MICROINCHES [1.6 MICROMETERS]  
 DO NOT SCALE DRAWING

**KEISER®**  
 2470 South Cherry Ave. Phone: (559) 256-8000  
 Fresno, CA, USA 93706-5004 Fax: (559) 256-8100  
 THE INFORMATION DISCLOSED HEREIN WAS ORIGINATED BY  
 AND IS THE PROPERTY OF KEISER CORP. AND ALL PATENT,  
 PROPRIETARY, DESIGN, USE, SALE, MANUFACTURING, AND  
 REPRODUCTION RIGHTS THERETO ARE RESERVED BY KEISER  
 CORP.

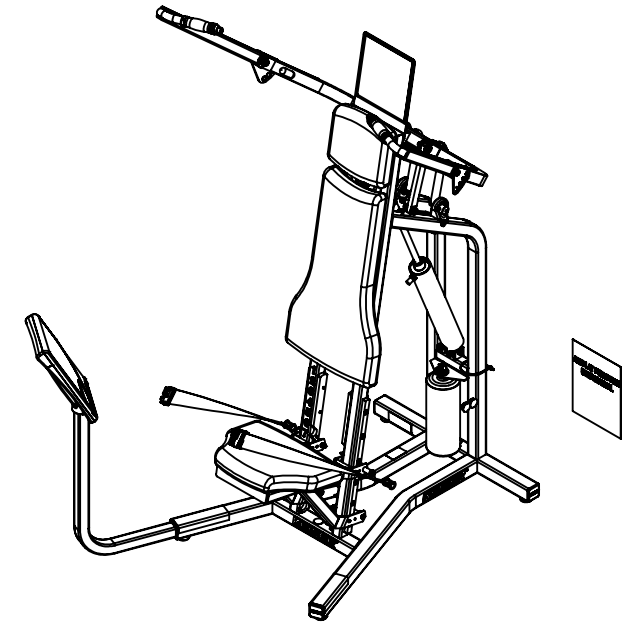
DRAWN BY:	BJU	DATE DRAWN:	10/24/20	CHECKED BY:	LC	DATE CHECKED:	1/22/21
MATERIAL:	RAW MAT:						
TITLE:							<b>A-250 LAT PULLDOWN - SA</b>
SHEET 1 OF 2		SCALE:	<b>1:14</b>	DRAWING SIZE:	<b>B</b>	PART#: <b>2121XP-SA</b>	

REV	ECO	RFP	REVISION DESCRIPTION	BY	CKD	DATE
A	3808	RFP		BJU	LC	1/22/21

X:\drawings\REVISION\21\_LAT\_PULL\_DOWN\ PRINTED ON: 1/25/2021 SW2006 V5.1

2121XP-SA

ITEM NO.	QTY.	PART NO.	TITLE	ITEM NO.	QTY.	PART NO.	TITLE	ITEM NO.	QTY.	PART NO.	TITLE
1	4	9009	PIN SPRING - 1/16 X 1/2	51	3	115372	DECAL - KEISER LOGO-1 1/4" RED	101	1	953108	TUBING - 1/4 URETHANE BLK
2	8	9014	SCREW - HSSS 8-32 X 1/8 SS	52	2	115404	PLUG - HOLE-1 DIA	102	2	955300	STRIP - PROTECTOR-4 INCH
3	12	9079	SCREW - SCSHCS 5/16-18 X 1 ZP	53	7	115423	TIE - 8 IN-PL BLK	103	2	962004	CON - 2MM-2-S
4	2	9108	SCREW - SHCS 1/4-20 X 1 ZP	54	1	115429	PLASTIC TIE - 10" RED	104	4	962005	CON - MOD - P-4P-4C
5	2	9126	SCREW - SHSS 1/2 X 3/4 ZP	55	1	120803	FLOW RESTRICTOR	105	1	962016	CON - MOD-COUPLER-6-6
6	2	9127	SCREW - SHSS 1/2 X 1 ZP	56	1	130832	ASSY - EC-2.5 X 12	106	4	962017	CON-MOD-P-6P-6C
7	1	9154	SCREW - HHCS 1/4-20 X 1-1/4 ZP	57	1	130864	CUSHION - HEAD-CURVED	107	1	966701	WIRE - CABLE-4-26 GA
8	4	9174	SCREW - HHCS 5/16-18 X 1/2 ZP	58	1	130867	CUSHION - BACK-CURVED	108	1	966702	WIRE - CABLE-6-26 GA
9	2	9175	SCREW - HHCS 5/16-18 X 3/4 ZP	59	1	130870	CUSHION - SEAT-CURVED	109	1	990806	ASSY - PROCESSOR BOX
10	10	9179	SCREW - HHCS 5/16-18 X 2-1/4 ZP	60	1	130933	WELDT - DISPLAY MT	110	3	990812	KEY - DATA-CS
11	4	9180	SCREW - HHCS 5/16-18 X 2-1/2 ZP	61	1	130934	WELDT - FRM-SEAT	111	2	995000	COLLAR - GRIP
12	4	9182	SCREW - SHSS 5/8 X 3/4 ZP	62	4	132181	TUBE - ROLLER	112	2	995001	CAP - GRIP W HOLE
13	2	9183	SCREW - HHCS 5/16-18 X 1-1/2 ZP	63	8	132200	AXLE	113	2	995160	GRIP - MOLDED
14	2	9185	SCREW - HHCS 5/16-18 X 5 ZP	64	4	132201	AXLE - THREADED	114	1	995300	DECAL - TB-PLUS
15	2	9200	SCREW - HHCS 3/8-16 X 3/4 ZP	65	2	135005	SEAT - RACK	115	1	995301	DECAL - TB-MINUS
16	3	9225	NUT - HELN 1/4-20 ZP	66	2	135006	SEAT - RAIL	116	1	995310	DECAL - SEAT, ARM-POWER
17	10	9226	NUT - HELN 5/16-18 ZP	67	4	135055	STEM BUMPER	117	1	995324	DECAL - MADE IN THE USA
18	4	9227	NUT - HRLN 3/8-16 ZP	68	12	135060	ROLLER	118	1	995381	DECAL - SERIAL NUMBER - STRENGTH
19	4	9230	NUT - HELN 1/2-13 ZP	69	4	135076	PLASTIC BUMPER	119	1	995418	BAG - 4 X 6 X 4MIL-ZIP LOCK
20	1	9231	NUT - HJN 3/4-10 ZP	70	1	135306	DECAL - SEAT-1-10	120	1	995615	PLACARD - ENG-POWER-BLK
21	2	9272	SCREW - CRPHTS-TF #6-32 X 1/2 SS	71	1	165421	STOP - EA-URETHANE	121	1	995616	PLACARD - ENG-KEY-RED
22	4	9279	SCREW - SBHTS-TF 5/16-18 X 3/4 ZP	72	1	170891	ASSY - MUFFLER-LONG				
23	7	9285	SCREW - CRPHTS 10-24 X 3/4 ZP	73	2	172180	PLUNGER				
24	6	9291	SCREW - CRPHTS 8 X 1/2 ZP	74	1	175051	2 SQ. BUSHING				
25	20	9353	WASHER - ACFT-5/16 ZP	75	2	175500	SPRING - PLUNGER				
26	2	9355	WASHER - FW-ACFT-3/8 SS	76	2	195001	SEAT BELT ADAPTER .3125				
27	1	9364	WASHER - ITLW 3/4 ZP	77	2	210814	BEARING ASSY MODIFIED				
28	2	9366	WASHER - ITLW #6 ZP	78	1	210913	LEVER ARM				
29	2	9371	THRUST RACE - 0500 X 0938 X 0031-SS	79	1	210917	EX ARM A250				
30	2	9372	SCREW - SHSS 1/2 X 1-3/4 PN	80	1	210920	PUSH ARM				
31	4	9373	WASHER - BELLEVILLE SPRING 1/2	81	1	210921	WELDT - PIVOT-EX ARM-LT				
32	2	9374	NUT - HEJN 3/8-16 ZP	82	1	210922	MAIN - FRM				
33	2	9389	WASHER - ITLW 5/16 ZP	83	1	210923	WELDT - PIVOT-EX ARM-RT				
34	1	9391	WASHER - FW-ACFT 1/4 SS	84	2	211846	PUSH ARM DRAG LINK				
35	4	105423	BUMPER - MOLDED GLIDE	85	2	211930	DRAG LINK				
36	1	105443	DECAL - SERIAL NUMBER	86	1	212180	PIVOT SHAFT				
37	2	110830	ASSY - TB VALVE-DIG	87	4	215003	SPACER - BRONZE 1/2 X 1				
38	2	110894	BEARING ASSY	88	2	215004	BRONZE BEARING				
39	1	110897	ASSY - QD-MALE	89	1	215052	CYLINDER STOP				
40	1	115000	BUSHING - TANK	90	1	215416	PLACARD - A250-PRINTED				
41	1	115005	CLEVIS - CYLINDER-2-1/2	91	1	215501	MANUAL - USER - A250 LAT PULLDOWN				
42	2	115019	BARBED CONN - 1/4 X 10-32	92	1	255318	TANK - 140 CU IN				
43	1	115040	3/8 TAPPED ELBOW	93	1	265310	Y CONNECTOR - 1/8 DIA-PL				
44	6	115051	BEARING - FLANGE-.5 ID	94	2	265404	PLASTIC RIVET				
45	2	115052	BEARING - FLANGE-.625 ID	95	1	280889	SEAT BELT ASSY				
46	3	115054	PLUG - 2 IN SQ-KEISER	96	2	555059	KNOB - T-BLACK				
47	8	115056	BEARING - FLANGE-.625 ID SHORT	97	1	600881	DISPLAY BOX 5 - WIN				
48	4	115067	CAP - Ø 1 X 3/4	98	1	605056	DISPLAY BOX - BACK				
49	1	115323	FILTER - IN LINE	99	1	605428	GROUND CLAMP - DISPLAY				
50	1	115333	O-RING - .943 X .737 X .103	100	1	953101	TUBING - .375 OD X .062 W-PE BLK				



**KEISER**<sup>®</sup>

2470 South Cherry Ave. Phone: (559) 256-8000  
 Fresno, CA, USA 93706-5004 Fax: (559) 256-8100

THE INFORMATION DISCLOSED HEREIN WAS ORIGINATED BY AND IS THE PROPERTY OF KEISER CORP. AND ALL PATENT, PROPRIETARY, DESIGN, USE, SALE, MANUFACTURING, AND REPRODUCTION RIGHTS THERETO ARE RESERVED BY KEISER CORP.

DIMENSIONS ARE IN INCHES DIMENSIONS IN [ ] ARE MILLIMETERS BREAK SHARP EDGES .005-.015 [ .10-.40 ] MACHINED SURFACE FINISH IS 63 MICROINCHES [ 1.6 MICROMETERS ] DO NOT SCALE DRAWING		DRAWN BY: BJU		DATE DRAWN: 10/24/20		CHECKED BY: LC		DATE CHECKED: 1/22/21	
MATERIAL:		RAW MAT:		TITLE: A-250 LAT PULLDOWN - SA		SHEET 2 OF 2		SCALE: 1:24	
DRAWING SIZE: B		PART#: 2121XP-SA		BY: BJU		CKD: LC		DATE: 1/22/21	

REV	ECO	RFP	REVISION DESCRIPTION	BY	CKD	DATE
A	3808	RFP		BJU	LC	1/22/21

PRINTED ON: 1/25/2021 SW2006 V5.1

X:\drawings\REVISION\21\_LAT\_PULL\_DOWN\